

Work Order ID 127763

Tuesday, June 30, 2015 1:06:05 PM

127763

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Item ID: D2236 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Lid Rib
 Start Date: 1/5/2015 Start Qty: 10.00 ***10*** Cust Item ID:
 Required Date: 1/5/2015 Req'd Qty: 10.00 ***10*** Customer:
 Reference:

Approvals: Process Plan: MCS Date: JUN 30 2015 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2236	C

100 Large Fab 0.00

100

Large Fab Memo 0.00

Large Fab
 1- Pick D3166-3 and cut use DT8303
 2- Remove identification markings on tube
 3- Deburr

10x DL 15/7/2

110 QC6- Inspect dimensions to drawing 0.00

110

QC Memo 0.00

Quality Control

10x DAS 43 9-89 JUL 02 2015

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Item ID: D2236

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Lid Rib

Start Date: 1/5/2015

Start Qty: 10.00

10

Cust Item ID:

Required Date: 1/5/2015

Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

Identify as per dwg & Stock Location: WPA 04

0.00

120

Packaging

Memo

0.00

Packaging

LOCATION : WA004

10x

DAS
43
9-89

JUL 02 2015

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

ML5

JUL 03 2015

ML5 JUL 02 2015

Picklist Print

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Work Order ID: 127763

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Parent Item: D2236

D2236

Parent Item Name: Lid Rib

Start Date: 1/5/2015

Required Date: 1/5/2015

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 12.11.28 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3166-3

Manufactured

No

100

Each

7.5000

0.25

3

D3166-3

Dh 15/7/2

Basket Hoop

Location

Loc Qty

Loc Code

WA004

7.5

131510

7.5

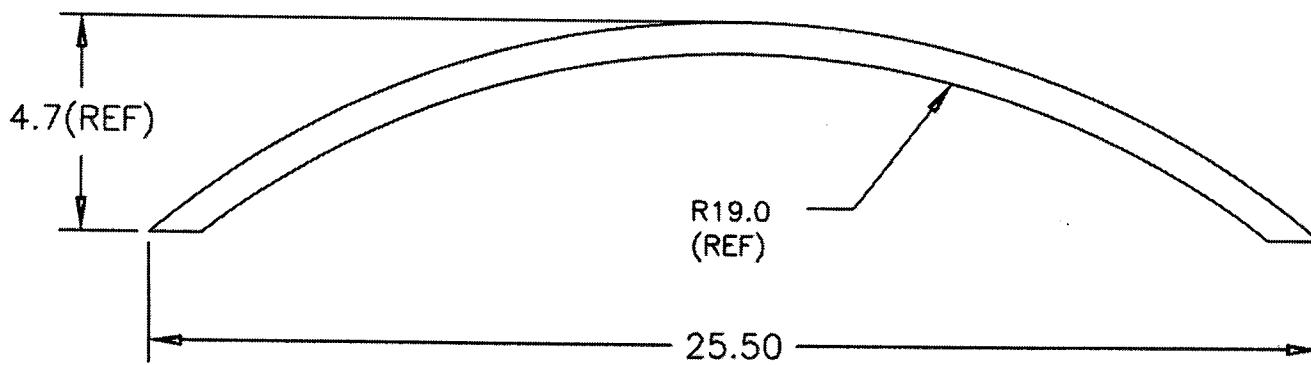
3



DESIGN BW	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2236	REV. C SHEET 1 OF 1
DATE 05.06.07		TITLE LID RIB	SCALE 1:4
A	94.05.30	NEW ISSUE	
B	94.12.16	LID	
C	05.06.07	UPDATE NOTES, CHANGE RADIUS TO 19.0	

RELEASED

05.08.19 *[Signature]*



D2236

D2236 LID RIB

- 1) MAKE FROM D3166-3 BASKET HOOP
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES AER PER DART QSI 018 UNLESS OTHERWISE NOTED

14283
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